

PARTS LIST FOR THE 1957 STOOLS

QTY	PART	USE FOR:
1	Upholstered seat with back	
1	Swivel (with top & bottom offset)	
1	Chrome plated TOP leg with glides	
1	Chrome plated BOTTOM leg with glides	
1	Chrome plated ring	
4	1/4 - 20 x 3/4" Phillips pan zinc bolts	Attaching seat to swivel (after it is attached to frame)
4	1/4 - 20 x 1-1/4" Phillips zinc machine bolts	Attaching swivel to top of frame (before step above)
4	1/4 - 20 x 1-3/4" Phillips zinc machine bolts	Attaching ring to frame
8	1/4 - 20 nylon lock nuts	1/4 - 20 machine bolts mentioned above
4	1" Plastic Glides	Bottom of 4 legs

Tools Required

Power Screwdriver (recommended) or #3 Phillips-head screwdriver
 7/16" wrench or socket (recommended) or pliers.
 Hammer

Assembly Directions

- Stand BOTTOM LEG on the floor and set the TOP LEG over it, perpendicular to the Bottom Leg. Slide the ring over the top of the 2 legs, and align the screw holes.
- Insert the 1/4 - 20 x 1-3/4" bolts (the longer bolts) from the outside (through the ring first, then through the frame). Insert all 4 bolts, then attach the nuts by hand (the nuts will only go on 1 way, with the nylon face away from the bolt). Hand tighten all 4 nuts, and then proceed to fully tighten the nuts and bolts. Be sure to check the alignment of the TOP of the frame while attaching the bolts.
- Set the Swivel on top of the finished frame. NOTE - There is no Top or Bottom of the Swivel--either side can go on the top of the frame. Align the bottom set of holes (the side touching the frame) with the holes in the frame. Insert the 1/4 - 20 x 1-1/4" bolts (the shorter bolts) from the top (through the Swivel first, then into the frame). Insert all 4 of the bolts, then attach the nuts by hand (they will only go on 1 way). Hand tighten all 4 nuts, then proceed to fully tighten the nuts and bolts.
- Take the upholstered seat with back and set it upside-down on a clean, smooth table or counter top surface. Place the top of the frame-swivel assembly onto the seat bottom, and align the screw holes. Insert all 4 screws part way, then fully tighten.
- Tap the plastic glides onto each of the legs. Turn the fully-assembled stool over, and check to make sure that the frame sits flat. If it does NOT, tap the glides as needed. Once the frame sits flat, you have completed the assembly. Congratulations!
- Periodically check bolts, nuts and screws to ensure tightness

